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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/766,465	01/27/2004	Ling Ma	IR-2444 CIP (2-3869)	3194
2352 7590 08/06/2007 OSTROLENK FABER GERB & SOFFEN 1180 AVENUE OF THE AMERICAS NEW YORK, NY 100368403			EXAMINER	
			KIM, SU C	
14LW 10KK, 141 100308403			ART UNIT	PAPER NUMBER
·			2823	
			MAIL DATE	DELIVERY MODE
			08/06/2007	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	<u> </u>	Application No.	Applicant(s)			
Office Action Commence						
		10/766,465	MA ET AL.			
•	Office Action Summary	Examiner	Art Unit			
<del> </del>		Su C. Kim	2823			
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet with	the correspondence address			
WHIC - Exter after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DANSIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. of period for reply is specified above, the maximum statutory period we re to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATE OF THIS COMMUNICATE OF THIS COMMUNICATE OF THE O	ATION.  ly be timely filed  HS from the mailing date of this communication.  NDONED (35 U.S.C. § 133).			
Status						
2a)⊠	Responsive to communication(s) filed on 10 May 2007.  This action is FINAL.  2b) This action is non-final.  Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
-,	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Diomoniti	·					
Disposition of Claims						
5)□ 6)⊠ 7)□	Claim(s) 1 and 4-10 is/are pending in the application 4a) Of the above claim(s) is/are withdraw Claim(s) is/are allowed.  Claim(s) 1 and 4-10 is/are rejected.  Claim(s) is/are objected to.  Claim(s) are subject to restriction and/or	vn from consideration.				
Applicati	ion Papers					
9) <u></u> 10)⊠	The specification is objected to by the Examine The drawing(s) filed on <u>28 February 2006</u> is/are Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Ex	e: a) $\square$ accepted or b) $\square$ obdices on by accepted or b) $\square$ obdices on abeyanction is required if the drawing(s)	e. See 37 CFR 1.85(a). ) is objected to. See 37 CFR 1.121(d).			
Priority u	under 35 U.S.C. § 119					
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  a) All b) Some * c) None of:  1. Certified copies of the priority documents have been received.  2. Certified copies of the priority documents have been received in Application No.  3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).  * See the attached detailed Office action for a list of the certified copies not received.						
2) Notice 3) Information	et(s) See of References Cited (PTO-892) See of Draftsperson's Patent Drawing Review (PTO-948) See of Disclosure Statement(s) (PTO/SB/08) See No(s)/Mail Date	Paper No(s)/	mmary (PTO-413) Mail Date ormal Patent Application			

## Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

2. Claims 1, & 4-9 are rejected under 35 U.S.C. 102(e) as being anticipated by Amali et al. (US 7045859)

The applied reference has a common assignee with the instant application. Based upon the earlier effective U.S. filing date of the reference, it constitutes prior art under 35 U.S.C. 102(e). This rejection under 35 U.S.C. 102(e) might be overcome either by a showing under 37 CFR 1.132 that any invention disclosed but not claimed in the reference was derived from the inventor of this application and is thus not the invention "by another," or by an appropriate showing under 37 CFR 1.131.

Re claim 1, Amali discloses a synchronous semiconductor; and a control semiconductor device (Power MOS gate device), a semiconductor body of a first conductivity which includes a channel region of a second conductivity and a major surface(Fig. 3, first conductivity 11(N+ type), a second conductivity 12(P type));

an active region (Fig. 3, 12) formed in said semiconductor body, said active region including a plurality of spaced trenches each less than 0.5 microns (claim 7, 0.4 micron)

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wide and each extending through said channel region and a gate structure (Fig. 3, 17) disposed in each said trench, each gate structure including a gate oxide layer (Fig. 3, 15,16) disposed at least on sidewalls of a trench and a gate electrode disposed adjacent said gate oxide layer;

conductive regions of said first conductivity(Fig. 3, 11) formed in said channel region adjacent each said trench in said channel region(Fig. 3, 12);

highly doped contact region 26 of said second conductivity formed in said channel region 12 each being laterally confined between two opposing conductive regions 9 & 12 (Fig. 2);

a metallic contact (Fig. 2, 25) in contact with said conductive regions 26 and said highly doped contact regions; and a termination structure (Fig. 6), said termination structure including, a termination trench having a slanted sidewall (Fig. 6, the trench 100 is considering slanted sidewall) formed in said semiconductor body (Fig. 6), and a grown field oxide layer (Fig. 6, 101) formed in said termination trench below said major surface, a polysilicon field (Fig. 6, 102) plate formed over said field oxide layer, and a low temperature oxide body over said polysilicon field plate, wherein said field oxide layer is thicker than said gate oxide layer (Fig. 6, field oxide 101 is thicker than gate oxide15) wherein said metallic contact extends over said low temperature oxide body (Fig. 6, metal contact 30, low temperature oxide 103), and wherein said semiconductor body of said first conductivity extends from said trench to the bottom of said termination trench (Fig. 6, 11).

Re claim 4, as applied to claim 1 above, Amali discloses all the limitations include, trench includes an oxide mass (Fig. 6, oxide mass 46) formed at its bottom said oxide mass being thicker than said gate oxide layer(Fig. 6, oxide mass 46 is thicker than gate oxide 16).

Re claim 5, as applied to claim 4 above, Amali discloses all the limitations include, a semiconductor substrate of said first conductivity (Fig. 6, 11), said semiconductor body (Fig. 6, 12) being formed over said semiconductor substrate (Fig. 6, 11), wherein said conductive regions are electrically connectable to said semiconductor substrate through invertible channels adjacent said trench (Fig. 6, Power MOSFET).

Re claim 6, as applied to claim 5 above, Amali discloses all the limitations include, the conductive region are source region (Fig. 6, source 9)

Re claim 7, as applied to claim 1 above, Amali discloses all the limitations include, the depth of the trench has been selected to achieve an optimum figure of merit (Fig. 6, trench)

Re claims 8 & 9, as applied to claim 1 above, Amali discloses all the limitations include, the trench is a strip or a cell(Fig. 6, the trench has strip or cell with length and width)

## Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the

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invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

4. Claim 10 is rejected under 35 U.S.C. 103(a) as being obvious over Amali et al. (US 7045859) in view of Bulucea et al. (US 5298442)

The applied reference has a common assignee with the instant application. Based upon the earlier effective U.S. filing date of the reference, it constitutes prior art only under 35 U.S.C. 102(e). This rejection under 35 U.S.C. 103(a) might be overcome by: (1) a showing under 37 CFR 1.132 that any invention disclosed but not claimed in the reference was derived from the inventor of this application and is thus not an invention "by another"; (2) a showing of a date of invention for the claimed subject matter of the application which corresponds to subject matter disclosed but not claimed in the reference, prior to the effective U.S. filing date of the reference under 37 CFR 1.131; or (3) an oath or declaration under 37 CFR 1.130 stating that the application and reference are currently owned by the same party and that the inventor named in the application is the prior inventor under 35 U.S.C. 104, together with a terminal disclaimer in accordance with 37 CFR 1.321(c). This rejection might also be overcome by showing that the reference is disqualified under 35 U.S.C. 103(c) as prior art in a rejection under 35 U.S.C. 103(a). See MPEP § 706.02(l)(1) and § 706.02(l)(2).

Re claims 10, as applied to claim 9 above, Amali discloses all the limitations include, the trench is cell

However, Amali fails to teach the cell is hexagonal

Buluceal discloses the trench is hexagonal cell(Fig. 8)

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Therefore, it would have been obvious to one of ordinary skill in the art at the time of applicant(s) claimed invention is made to provide Amali with a semiconductor device includes trench is a hexagonal cell taught by Bulucea in order to produce "maximizes the gate dielectric breakdown voltage and also provides position of voltage breakdown initiation to allow use of controlled bulk semiconductor breakdown. "(Column 1 lines 59-61)

## Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Su C. Kim whose telephone number is (571) 272-5972. The examiner can normally be reached on Monday - Thursday, 9:00AM to 7:00PM.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Matthew S. Smith can be reached on (571) 272-1907. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Su C Kim Examiner Art Unit 2823

7/26/2007

